



References



FM 3-35.4, Deployment Fort-To-Port

FM 4-01.011, Unit Movement Operations

FORSCOM/ARNG Regulation 55-1, Unit Movement Planning

TM 55-2200-001-12, Application of Blocking, Bracing, Tiedown Materials for Rail Transport

MTMCTEA PAM 55-19, Tie-Down Handbook for Rail Movements

TB 55-46-1, Standard Characteristics for Transportability of Military Vehicles and Other 12-300-320-330



Surface Transportation



• What if unit equipment is non-roadable?.... or is beyond organic lift capability.... or is beyond 400 mile

motor march criteria?

...Then you must depend upon commercially provided service

UMODRG... like rail!



Responsibilities -- General



- The deploying unit & installation both have planning and execution responsibilities for major rail activities
 - Rail loading/unloading Restraining Material
 - Rail site preparation

Rail car inspection



UM&ORailroad

Unit

- Unit commande posebilités sons ible for preparing unit for rail operations
- Major unit responsibilities:
 - Prepare rail movement plan
 - Submits movement requirements to the ITO (AUEL to DEL/OEL to UDL)
 - Prepare equipment for rail movement
 - Load railcars (under the technical supervision of the UMC)



Unit Responsibilities (Cont)



- Specific responsibilities:
 - Appoint an OIC for the rail operation
 - Designate safety officer
 - Coordinate with Director of Public Works for blocking and bracing material
 - Provide trained load teams



Unit Responsibilities (Cont)



- Ensure vehicles are properly prepared/configuence
 Removing canvas and bows
- Securing moving vehicle parts
 - Packing, crating, banding, and blocking and bracing secondary loads
 Use FORSCOM/ARNG 55-1 & MTMCTEA Pam 55-19
- Coordinate logistical support for railhead ops Lighting, latrines, mess, and



Unit Responsibilities (Cont)



- Ensure tie-down teams have proper equipmentuipment
- Ensure sufficient numbers of cars are spotted
- Inspect rail cars
- Conduct safety briefings
- Prepare rail cars for loading
- Load and tie-down equipment on rail cars
- Provide all required HAZMAT documentation t



Installation Transportation Office



- recoling the state of the shipping configuration of the
 - equipment (need accurate DEL/UDL) and prepares
- Official liaison with MTMC and the railway
- a क्रिक्ड क्रिक्ट विश्व कि वि
- Joint Inspection of railcars with railroad rep (for serviceability)
 prior to loading commencing
- Provides technical advice to units on blocking, bracing and tie down material



Installation Transportation Office



- Provide spaners on redulified (Cont)
 Notifies the Unit on type and quantity of railcars, and
- Notifies the Unit on type and quantity of railcars, and railcar arrival schedule (cognizant of scheduled arrival date as POE - as listed in TPFDD)
- Publishes/maintains rail loading schedule according to the movement order/directive
 Joint inspection or loaded railcars with railway agent
- Joint inspection or loaded railcars with railway agent to ensure compliance with Army Regulations, AAR loading rules, or host nation rail rules
- Provides DD Form 836, if necessary for HAZMAT



Director of Public Works (DPW)



- Provides B & B materials for
- dependentifits
 must determine
 requirements &
 provide in advance
 to the DPW.
- Provides tools, potable end loading ramps and



accietance ac required



MTMC Responsibilities



- Obtaining the railcars and the routing from the railroad that is supporting the move.
 Advises ITO of route restrictions (height or weight)can request assistance through the MTMC Operations Center at Fort Eustis, VA
- Unit Movement Teams from Deployment Support Brigades (USAR) are available to be dispatched to support unit preparation for meequest MTMC assistance through the UMC/ITO



Rail Carrier Representative Responsibilities



- Responsibilities

 Joint inspection with ITO rep before cars
- Inspection of lowing tall the ensure:

Loaded railcars comply with AAR rules

Final approval authority for accepting the rail loads



OCONUS RAIL OPERATIONS



- A Movement Control Team (MCT) normally performs the functions associated with the installation (ITO [ordering railcars, liaison with HN railway agent, inspection of railcars, technical advice etc])
- Area Support Group or Base Support Battalion provide blocking and bracing material and tools/assistance as required
- Unit determines movement requirements and submits them to the MCT
- Deploying unit prepares equipment (cleans and configures) - cognizant or pertinent regulations if crossing international boundaries - and loads



OCONUS RAIL OPERATIONS (cont)



- MCT unit manages railhead ops in the marshaling and staging areas
- Deploying units provide drivers, tie-down teams, safety monitors, and other support personnel as directed
- Deploying unit documents its equipment and personnel for rail transport
- MCT unit consolidates and coordinates all rail movement with other en route nations and the carrier
- When rail is the primary means of deployment,



Rail Load Planning



- TC-ACCIS/TC-AIMS II provides automated rail load planning capability
- Use FORSCOM Form 285-5-R for manual load planning







 Rail cars are obtained by ITO in the types and quantities required, based upon the deploying unit's

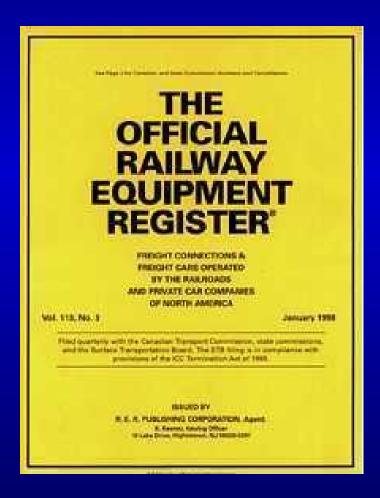


 requirements Deployment may be by commercial or 'DODX' railcars



The Official Railway Equipment Register





- The Official Railway
 Equipment Register is
 used to determine the
 type of rail cars
 needed, and their
 associated capacity and
- Excerption for Trailer Train & DODX railcars contained in TM 55-2200-001-12

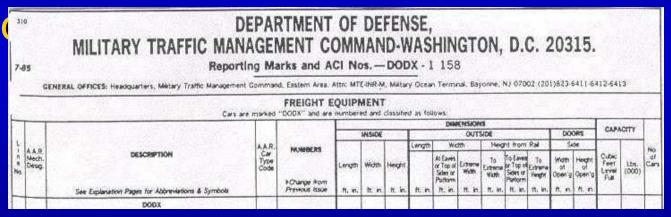


TM 55-2200-001-12



 TM 55-2200-001-12 (Appendix H-1), contains DODX table used to determine the types of DODX rail cars needed, and their

associated



 TM 55-2200-001-12 (Appendix G), contains information on commercial special-purpose railcars



Types of Trains



- Carloads (part of carrier regular train service) - average speed of 13 mph or 312 miles per day
- Unit train additional train
 - If not carrying dimensional (high/wide loads) use an average speed of 22 mph or 528 miles per day
 - For dimensional speed for plannin





Railcars



- There are several types of railcars used for military exercises and deployments
 - Open Top Cars
 - + Flat Cars
 - + Gondolas





Railcars (Cont)



- Closed Cars
 - + Box car
- Specialty Cars
 - + Multilevel
 - + Heavy lift
 - + TOFC
 - + COFC





ITO Requests Rail Routing from MTMC



Camp Swampy

First Rail Line Spotting location

Second Rail Line P

MTMC obtains routing from rail company selected

RAILWAY FACILITIES AND EQUIPMENT







Railyards & Tracks







Sidings



Siding # 2

Siding # 1

Main Track

= Switch

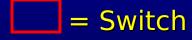


Spur



Spur line

Main Track





Switch



Switch

Main Track





Wye Layout



Branch Line

Wye Interchange

Main Track

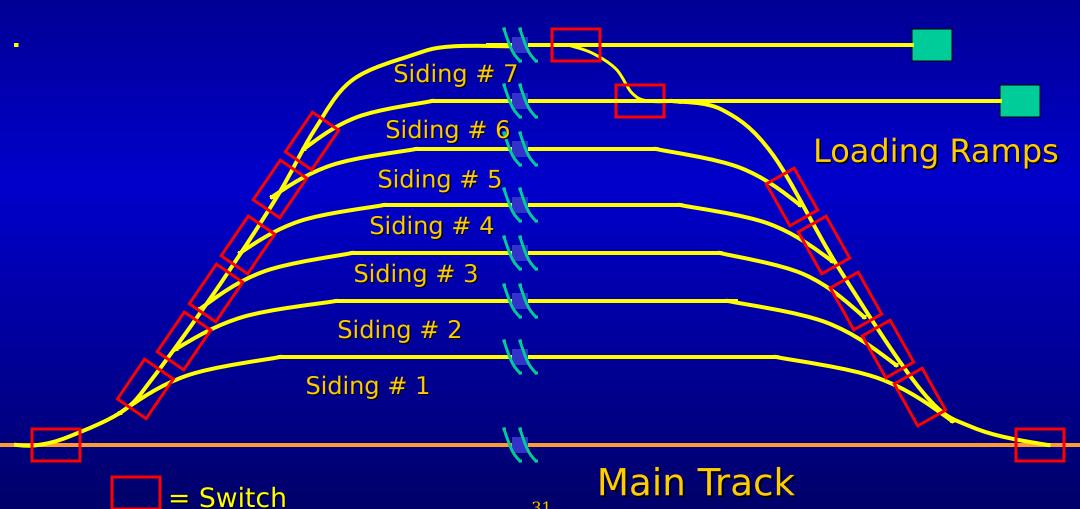
= Switch



UMODPC

Combination Yard Layout







Hank's Yard (FEVA)







Interchange



 Interchange point - area where trains are handed off to other carrier

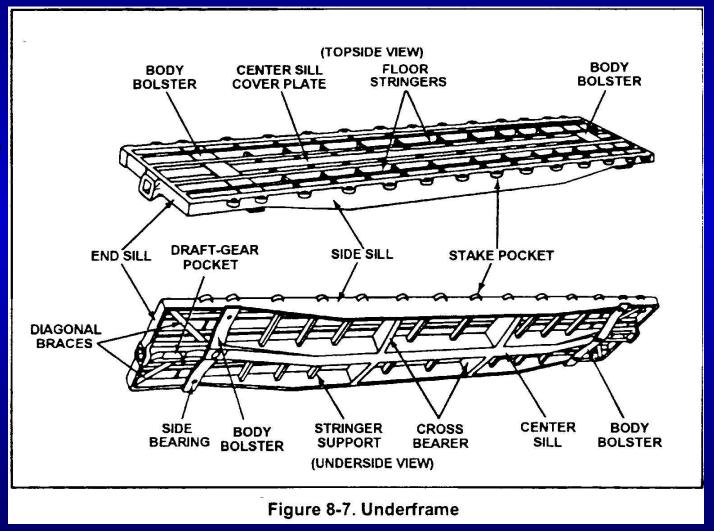




Railcar Components



Railcar underframe





Railcar Components (Cont)



Body

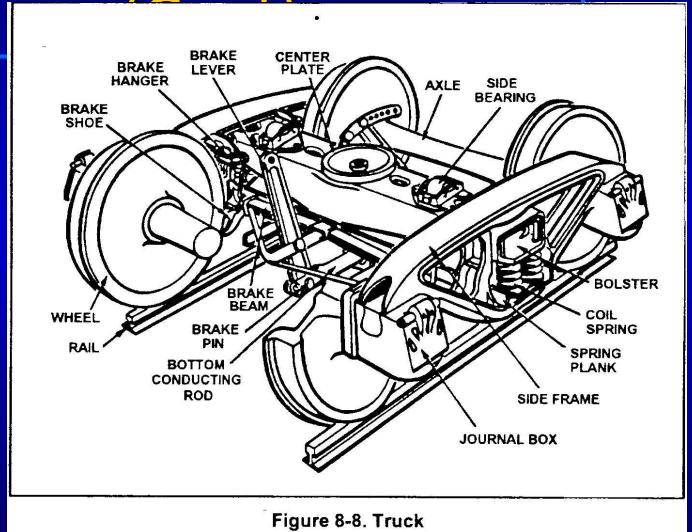




Railcar Components



Truck assembly





Railcar Components



Automatic couple Cont)

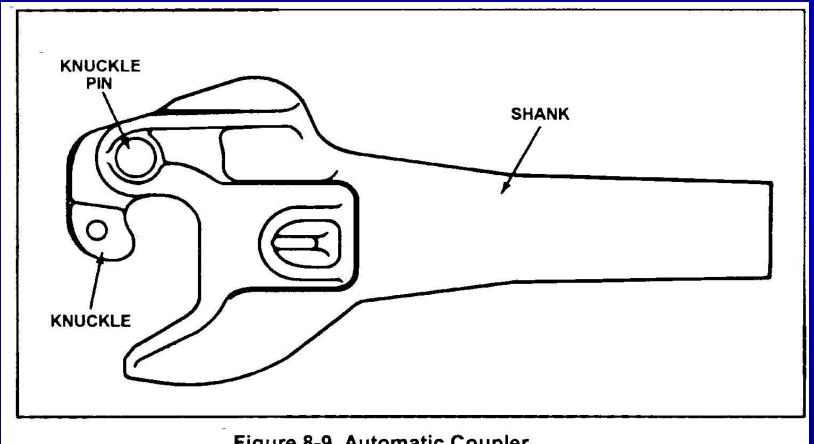


Figure 8-9. Automatic Coupler



Association of American Railroads













Defense Freight Rail Interchange Fleet (DFRIF)



Mainly used for overdimensional equipment or to meet deployment time constraints

DODX 29000 **DODX 960**

```
Flatcars:
  General Purpose
1477
  Special Purpose
  General Purpose
  Special Purpose
 Special Purpose
Refrigerated Misc cars:
   Escort Cabooses
                       6
   Guard Cars
  Spec Lease
†OTAL DODX:
2070
```



ASMP Railcar Requirements



- Part of DFRIF sited at PPPs to support rapid deployment (restrictions on use)
- DA DCSOPS sets priority on which installation get railcars first.
 - Ft Stewart 233

AMCCOM Installations:

- Ft Hood

185

198 cars at

- Ft Carson 85

12 Ammo Plants

- Ft Campbell236

- Ft Benning



MTMC Managed Railcars -



Total rail fleet: Approximately 2,070

T. HOOD

FT. CARSON

85

140

MCLB BARSTOW

FT. CAMPBELL

CAMP LEJEUNE

FT. BENNING

62

FT. STEWART

MCLB ALBANY

566-140 TON FLAT RAILCARS 335 -100 TON FLAT RAILCARS

PRE-ASSIGNED IN ORDER TO

RESPOND TO CONTINGENCIES

RAIL FLEET:

TANK CARS 375 FLAT CARS 1.477

BOX CARS 30

REEFERS

CABOOSES **SCHNABEL**

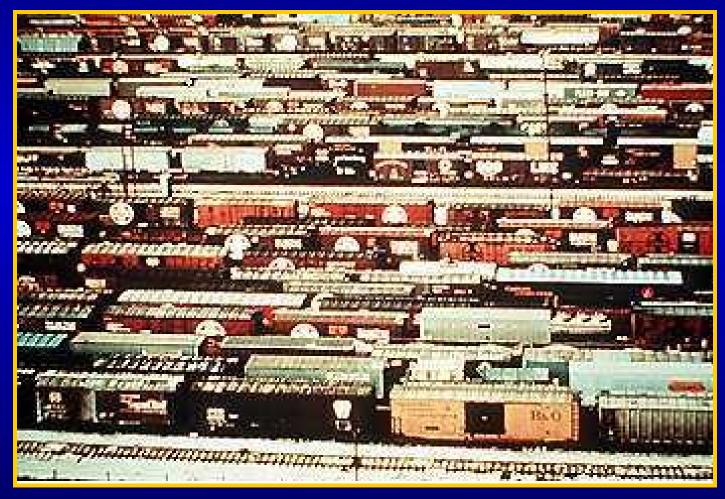
41

6



Railway Equipment







Flat Cars



- Ideal for transporting military cargo and vehicles
- Equipment
 may be carried
 on DOD or
 common
 carrier flatcars





DODX 40000 Series 68' Flat Car



- 40000 Series
 - 140 TonCapacity
 - OnlyDODXrailcar tomoveM1A1





DODX 41000 Series 68' Flat Car



- 41000 Series
 - 85-100 Ton
 - Most have spanners, chains & container pedestals





DODX 42000 Series 89' Flatcar



612-300-320-330

- 42000 Series
 - 85 -100 ton capacity
 - Used for wheeled, light tracked vehicles
 & containers



- Chain tie-down with lift up container pedestals 46



DODX 42000 Series 89' Flatcar (Cont)





Some have no integral spanners



Conventional Flat Cars







Chain Tie-down Flat Cars



- Wooden orsteeldeck
- Center or center and





Types of Flat Cars







 Flatcars without side rails are easier to load, and wider vehicles more easily accommodated



Bi-level Flat Cars



 Taller vehicles on upper level





Multilevel Flat Cars



- Ramps are used to load the upper levels
- Small wheeled vehicles, protected





Trailer on Flatcar (TOFC)







Container on Flatcar (COFC)







MHE Support (TOFC)







Boxcars



- US Boxcars in domestic service have a capacity of about 100k lbs., or over 3900 cu feet.
- Ideal for commodities requiring protection from weather or susceptible to pilferage: foodstuffs, medicines,





Tank Cars







Gondola Cars



If car sides are necessary to keep bulk

loads from shifting use

gondola cars

Conex



Hopper Cars



 Cars can be either covered or open at the top

 Used for transporting loose bulk commodities
 like gravel and



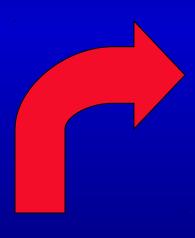


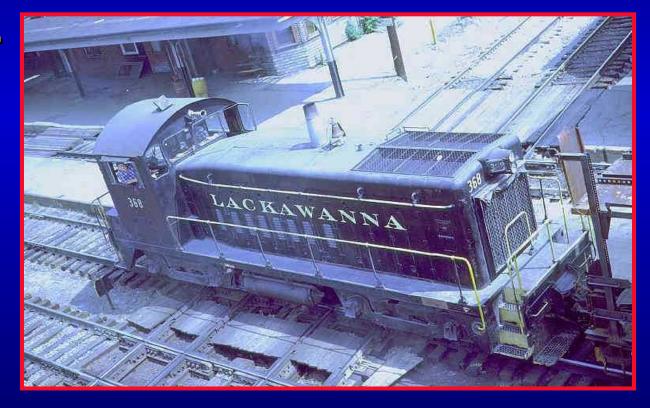
Switch Engines



Used to switch rail cars in and out of a

loading area.







Line Haul Locomotives







Caboose



- Not used on civilian trains
- trains
 Only used
 when
 escort
 required



Rail Loading Requirements and Procedures





Preparing Unit Equipment for Rail Movement



 The deploying unit is responsible for preparing its vehicles and equipment for rail movement





General Guidance



- Don't carry ammunition and fuel (as a secondary cargo) together on any vehicle of a rail movement
- Place warning placards on all sides of hazardous cargo loads
- Load unit equipment in organic vehicle to the greatest extent possible. Secure equipment loads properly
- Lock and seal sensitive materials
 ef: FM 4-01.011,p.3-3 and FORSCOM/ARNG Reg 55-1, p.30



Preparing Vehicles Prior to Loading



Vehicle Preparation Requirements:

All lifting and tiedown shackles attache Faei taaks no more than 3/4 full Canvas and bows removed or banded



Check all tire inflation and condition



Preparing Vehicles Prior to Loading



- Old series vehicles (eg HMMWV) roll down side windows, lower windshields, turn mirrors inward
- New series vehicles (eg PLS, HET, HEMTT) windows must remain up because of potential rail damage to electronic transmission and central tire inflation systems. Protect with plywood, cardboard or double layer of bubble wrap
- Do not cover headlights, windshields or mirrors
 Ef: FM 4-01.011,p.3-3/4 and FORSCOM/ARNG Reg 55-1, p.30/31





Preparing Vehicle Prior to Loading (Cont)



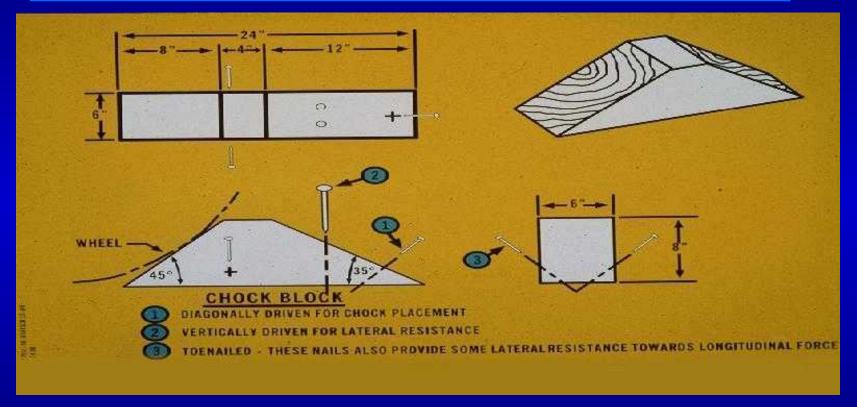
- Reduce vehicle configuration based on information contained in movement
- Seture any materials or
- **Bahid្សភាកា**ប៉ូន be approved by AAR.
- Ensure that hood latches are functional and





Blocking and Bracing Materials





 Blocking & bracing references contained in both TM 55-2200-001-12 & MTMCTEA Pam



Rail Site Facilities





Lighting

Medical support

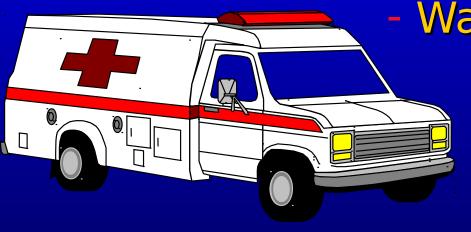




Rail Site Facilities (Cont) Command and control facilities



- - Lighting
 - Latrine facilities



Warming Tent

- Messing
 - Medical support





- Appoint Safety OIC or NCOIC and OIC conduct risk assessment before commencing loading
- Qualified and properly equipped medical personnel on
 Bitief all soldiers on established safety procedures prior to loading commencing:
- All loading personnel MUST wear leather gloves and hard hats/helmets. Goggles and safety boots are also
- Fermight loading ops, ensure adequate lighting and that personnel have reflector vests and flashlights
- Personnel will not jump between or from railcars use steps provided (running on railcars is also prohibited)
- Do not crawl under or walk between railcars
- Do not step or walk on the rails





- Never walk backwards on rail cars
- All vehicles being loaded/unloaded on a railcar must have a car guide (on the rail car in front of the vehicle) and two side guides (one on the ground on each side of the vehicle being
- Onlyethe car guide gives instructions to the vehicle driver side guides keep car guide advised of how close the vehicle is to the edge
- ០៩៩២១៤៩៩៩៩scort vehicle onto ramp and railcar and must stay in clear view of the driver at all





- Car guide should stay one railcar ahead of the vehicle being guided. If a vehicle is already on railcar assume a secure and observable position on or beside the parked vehicle so that you cannot be pinned between the moving and parked vehicles
- Car guides must use uniform hand signals (drivers must also Ref. FRestand this signals)







- Ensure spanners are properly aligned, set and secured before a vehicle drivers over them. However, do not stand beside spanners when a vehicle is driving over them
- Reduced speed is used when driving vehicles onto railcars
- Personnel stay clear of main track and railcars when vehicles are moving on them (unless a designated guide)
- No sleeping in or around rail cars
- Be aware of overhead electric power lines

 Display a blue flag on the track behind the last car

ef: FM 4-01.011,p.A-1/2 and FM 3-35.4, p.H-5



Rail Site



- Rail site must be clean and free of debris.
- Ensure spanners are available.
- Ensure that MHE is on site for equipment the requires MHE support





Inspection of Railcars



- Rail cars are inspected prior to being positioned at final loading locations
- Purpose of inspection is to determine the cars suitability for the intended equipment/vehicle loads
- After railcars are accepted, Military accepts full responsibility to comply with AAR rules



Inspection of Railcars (Cont)



- Deploying unit and ITO representative inspect railcars prior to loading equipment. Checks include:
 - Doors on closed cars open and close and interior is free of debris
 - Open car decks are free of residue and old blocking & bracing materials
 - Chains are present and serviceable on chain rail cars





- Excerpts of AAR
 Rules contained
 in TM 55-2200-001
- Qontains Tie-down Information for Mil Vehicles & Equip
- Abide by host nation rail rules and regs OCONUS

TECHNICAL MANUAL

TRANSPORTABILITY GUIDANCE

APPLICATION OF BLOCKING, BRACING, AND TIEDOWN MATERIALS FOR RAIL TRANSPORT

This copy is a reprint which includes current pages from Changes 1 through 4.

HEADQUARTERS, DEPARTMENT OF THE ARMY
MAY 1978



AAR Loading Rules



The AAR makes no provision to protect cargo from the elements or other forms of damage







 The loading rules are applicable to both the railroad

and the ITO/Unit.

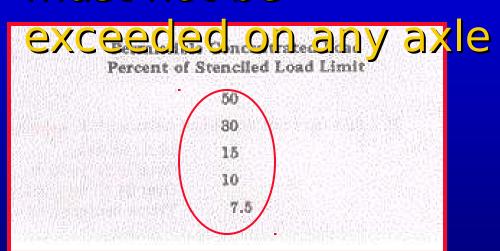
Railcar load and weight limits must not be exceeded

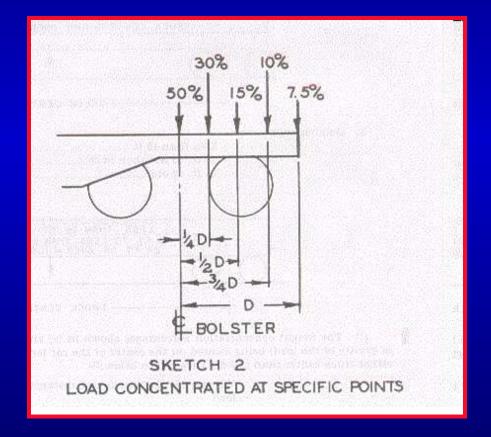






One-half the load limit of the railcar must not be









- Balance load evenly on car
- When loading large and heavy items not covered by rules, load largest dimensions and heaviest weight on the floor to prevent tipping
- Items having a high center of balance (CB) must be secured to prevent tipping while in transit

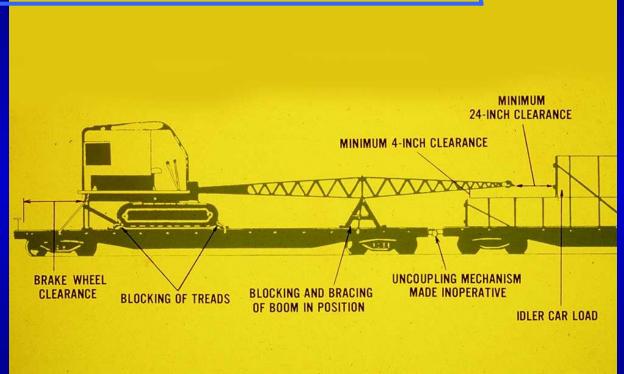


AAR Loading Rules



(Cont)

Idler cars must be used when loads extend beyond the end of the loaded car.



Trailers loaded with heavy equipment are not to be loaded





- Loads must be adequately secured to the railc
- Railcars must be suitable for the safe transportation of the load, and the load must not exceed the width and height restrictions over the proposed route



HAZMAT



- IAW Title 49, CFR and DTR Part II
- Consider exclusions, marking and placards
- If exemption required MTMC will request from carrier
- Carrier provides certificate needed for movement of Class 1 explosives
- Rail cars used for shipment of explosive must be properly sealed Ref: FM 3-35.4, p.H-4 oved seal

code of regulations

Transportation

49

PARTS 100 TO 185
Revised as of October 1, 1998



SENSITIVE/CLASSIFIED MATERIAL



- When shipping sensitive or classified material by rail, commanders may be required to provide guards or escorts
- Cargo guards and escorts maintain surveillance over the military equipment during the journey and notify railroad personnel of any problems
- Escort supervisor given copy of trip itinerary (interchange points, stops etc)
- Escorts have portable radios and are given safety and ROE briefs prior to departure



ESCORT/GUARD DUTIES



- Detailed in Appendix A of FM 4-01.011, Unit Movement Operations
- Conduct cargo check one to two hours before departure
- Cargo checks whenever train stops for 30 minutes or more (check for cargo shifting, tampering [eg, missing seals], and missing or damaged cargo)
- During stops guards staggered along both sides of the
- train
- Incident reports to MTMC, immediately incidents that could delay a shipment en



Preparation of Railcars



- Deploying unit check chain tie-downs and positions them on the railcar deck to avoid having to reposition chains after vehicle are loaded.
- Unused chains are placed in the channels to prevent them being damaged.
- Ensure railcar brakes are applied and chock rail wheels to prevent the railcars shifting



Vehicle and Equipment Loading



- Prior to loading, stage vehicles in the order the will be loaded
- Most common and expeditious method for loading vehicles on flatcars is the "circus" methatears equipped with spanners used as roadbed (spanners adjusted as required for each vehicle type) All vehicles loaded on rearmost car, then

ef: FM 4-01.011,p.3-3 and FM 3-35.4, p.H-3 $\frac{1}{61}$

612-300-320-330



Vehicle and Equipment Loading (Cont)







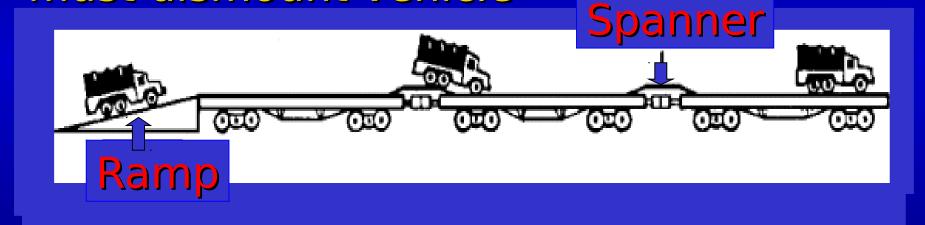
Vehicles being loaded by the "circus" method



Loading



 Prior to loading the vehicle onto railcar, all personnel with the exception of the driver must dismount vehicle



 Rail guide should be one car ahead of vehicle or positioned not to be caught between vehicles



Loading (Cont)



- Ensure spanners are properly positioned & capable of supporting the heaviest load anticipated
- At least 12" of spanner should overlap the rail car deck
- Most track vehicles don't require spanners between
- When loading vehicle between railcars of <u>uneven deck</u> <u>heights</u>, be sure to place dunnage under the spanner

to prevent it from slip

Dunnage

Ref: FM 3-35.4, p.H-2





Loading (Cont)



- When driving on spanners, maintain a constant speed
- speed.Avoidjamming on brakes or reversing





Vehicle Spacing



- Vehicles require
 a minimum of 10
 inches of space
 between
 vehicles.
- Ensure sufficient space around top mounted brake wheels for operational (12



Wrong spacing



Loading Multilevel Cars



 Exercise caution when loading vehicles on or moving vehicles through multilevel rail car

Check deck heights

 Decks may be different heights causing vehicle to strike the upper deck.





Setting Vehicles



After positioning vehicle on railcar, vehicle operator:

Places transmission in neutral

Sets parking brake

Places battery switches in "off" position

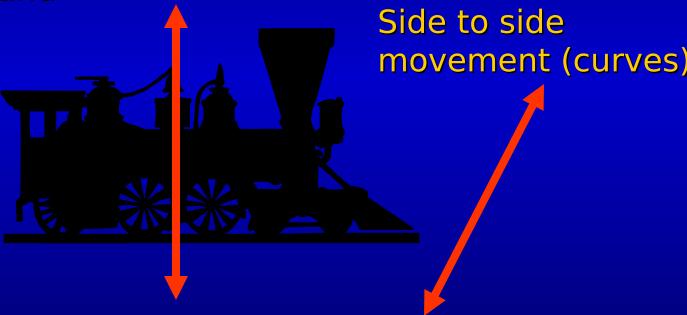


Force Applied to Railcar Loads



Front to back movement (dips in track) (coupling, start-up and

stopping)



<u>THIS IS WHY WE TIE DOWN VEHICLES/EQUIPMENT</u>

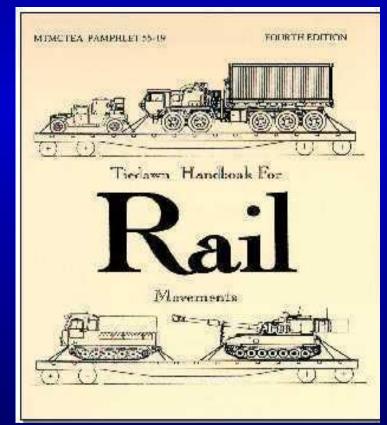


Tie-down Procedures



 When securing vehicles use these techniques.

Inspect chain assemblies and components (for damage, missing parts **िप्रमुक्तिक्रिक्ष** and equal numbers front and rear





Tie-down Procedures



I Ensure in turntable type winches that the chain is taken up on the underside of the





Backwards

Proper Position



Tie-down Procedures (Cont)



Ensure proper wire or chain tension

 Place tension on chain or wire rope to allow no more than one inch deflection when supporting the weight of a full grown man





Tie-down Procedures (Cont)



- Secure excess wire rope or chain to the tension bearing part of the wire rope.
- On chain devices, secure open-faced hooks to chain link with wire or nylon tie strap.
- Lock chain-tightening device with wire.
 - Turnbuckles must have jamnuts tightened wrench-tight using two wrenches



Tie-down Procedures (Cont)



Secure chain through tie-down points at forty-five degree angle.

Pull chain tight as possible, ensuring that there are no twists or kinks, and secure chain hook to chain.





UMODEC

Tie-down Procedures (Cont)



- Hand tighten turnbuckles first, then continue to tighten with open end or crescent wrench until 1/8 inch of the rubber compression ring shows.
 - Store used chain assemblies in the rail car channel



Loading and Tie-down Checklist



Checklists should be distributed to the loading

tea follo

Loading and Tiedown Checklist

For Vehicles on Chain Tiedown Flatcars

NOTE: Copies of this page should be distributed to loading teams.

- Make certain all hood latches are secured.
- □ Leave at least 10 inches between vehicles.
- Check for proper brake wheel clearance.
- Do not cross the chains.
- Use symmetrical tiedown patterns.
- Secure tiedowns at approximately 45° angles.

he



Loading and Tie-down Checklist (Cont)



Checklist Cont:

- Seat and lock chain anchor or winch.
- Secure shackle in tiedown provision with wire tie or cotter pin.
- Pull chain tight and attach hook above the compression unit.
- Tighten chain.
- Use appropriate tool.
- Make sure chain is not kinked or binding.



Loading and Tie-down Checklist (Cont)



Checklist Cont:

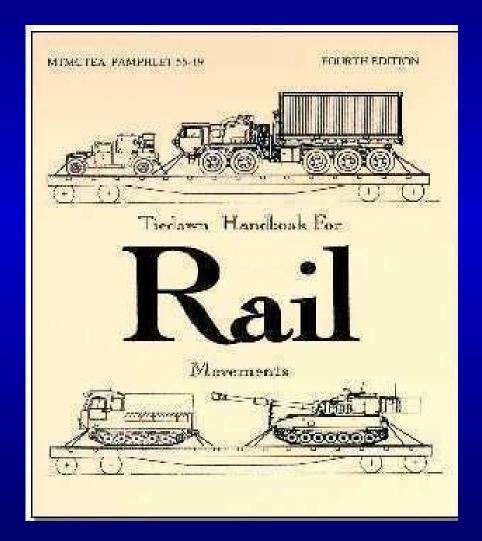
- Secure hooks with wire or nylon tie straps.
- Make sure turnbuckles are wired or locked.
- Tighten jamnuts with two wrenches.
- Do not secure chains to axles or springs unless figure shows to.
- Make certain turrets and guns, radiator doors, side skirts, outriggers, crane booms, expansible van bodies, and so forth are secured from extending up or over the side of the flatcar.



MTMCTEA PAM 55-19



- Appendix B provides wire tie-down
- RPSEAMIZE provides chain tie-down procedures for the transport of military
- Philippite check lists on page 28 and C-11 (for 40000 series M1 UMODP tank) tie-down





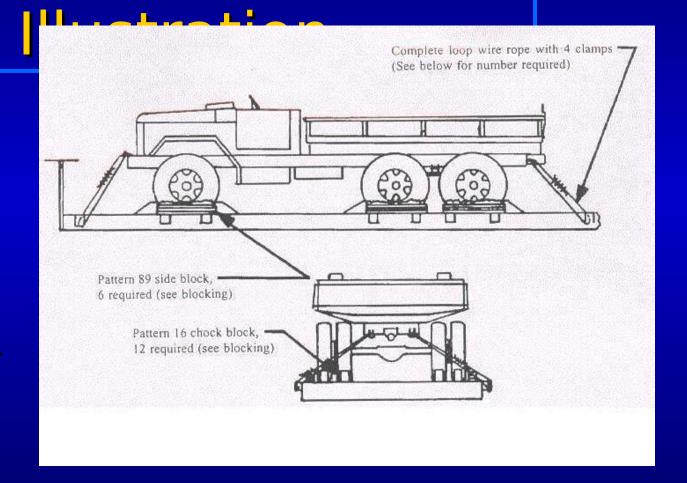
Three Axle Vehicle --- Wire Tie-down



- 6 X 19 WRC IPS Wire Rope



- MTMCTEA PAM 55-19 Appdx B, page





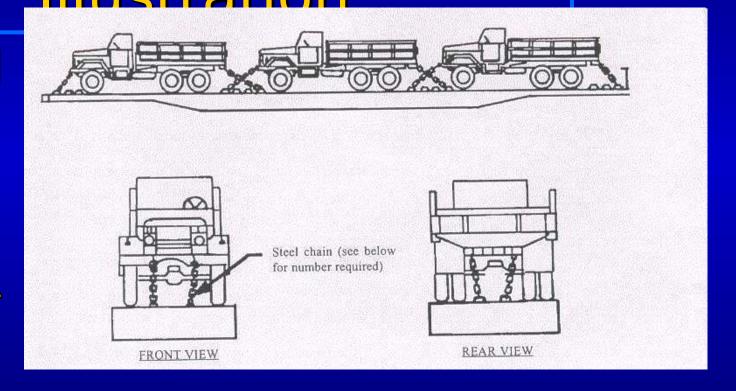
Three Axle Vehicle --Chain Tie-down Illustration



- Alloy Steel Chain



- MTMCTEA PAM 55-19 Appdx C page C-





Final Inspection



 Final inspection is made after the railcars are loaded to ensure that the contents are loaded, blocked and braced in compliance with AAR loading rule

The rail
 representative
 is the final
 approving
 authority for





Intransit Visibility



AWNA7A0\$0D00460	××	2 POSTROE DRTR	
383d Trans Team Robert Gray RMF Fort Hild TX 28544		4 TYPE SERVICE	
5. SHIP TO TECK Opns (enter Hilo Airport POS Hilo HI 98223/FT		6. Thease PRIGHTY	
7. P00 FT		0. PROJECT	
S. ULTIMATE CONSISSEE OR MAKE FOR USE	19. HT THIS 21239	PC 11. 800	
WNA7A0	18. CU THIS	PC 13. CHARSES	
	14. DRTE 2566641	15. FHS CASE	
Bunner Number: A42D Serial Number: 23/05/40 Nodel Number: 1813Al Desc: TRK 660 D/S 5 TON L: 317 N: 99 H: A7	16. PIECE N	1	
FORM REPROVED, CHR NO.	6794-9188		





MSL

Reader

TC-AIMS II





ITV Regional Server



Unloading



- Railcars off-loaded promptly at POE to allow return for further use and to avoid demurrage or detention charges (usually within 48 hrs)
- Units must remove blocking, dunnage and banding from u to the carrier

